

TOPGUN 250i MST

250A IGBT INVERTER MIG - STICK - TIG
TGWM250i



2.3

2 YEAR WARRANTY

High quality components are used in the manufacturing of all TOPGUN welding products. German manufactured INFINEON IGBT, USA made IXYS Diodes & Honeywell Current Sensors ensure each and every weld performed yields high quality results.

PACKAGE INCLUDES

Users Manual
MB24 4 MTR Genuine Binzel Handpiece
3 MTR Earth Lead
4 MTR Electrode Holder
Argon Regulator
2 MTR Gas Hose
2x 0.8 - 0.9mm Solid Rollers
2x 0.8 - 0.9mm Flux Rollers
0.8mm Spare Welding Tip

Optional - 4 MTR SGT26 Tig Torch
(Part no. TGT264)

Fitted 1 Phase 15A Plug

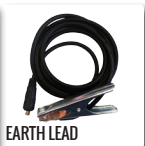
INCLUDED



REGULATOR



ELECTRODE HOLDER



EARTH LEAD



MB24 MIG TORCH

OPTIONAL



SGT26 TIG TORCH

SPECIFICATIONS

Input Voltage (V)	240V A/C
Frequency (Hz)	50 / 60 Hz
Output Current Range (A)	30-250 A
Output Voltage Adjustment	15-25
Rated Duty Cycle (%)	60% @ 200A
Welding Wire Diameter	0.6 - 1.0
Efficiency	85%
Net Weight	29.1 Kg
Packing Dimension(mm)	760x400x710

DC MIG/MMA WELDING MACHINE

MODEL: MIG 250i		SERIAL NO.			
	<div>_____</div> <div>— — —</div> <div>U₀ V</div> <div>74</div>	30A/15.5V ~ 250A/26.5V			
		X	35%	60%	100%
		I ₂	250A	200A	160A
	<div>_____</div> <div>— — —</div> <div>U₀ V</div> <div>74</div>	U ₂	26.5V	24V	22V
		20A/20.8V ~ 200A/28V			
		X	35%	60%	100%
	<div>_____</div> <div>— — —</div> <div>U₀ V</div> <div>74</div>	I ₂	200A	160A	130A
		U ₂	28V	26.4V	25.2V
Cooling Mode: Fan Cooling		Insulation Grade: F			

WELDING MACHINES